

## **Cautions on Processing**

### machine processing

In the case of such machine processing work as cutting, drilling, finishing trimming, etc., pay enough attention to the arrangement of safety measures at the machine side (safety cover, etc.), grinding condition of tools, fixing condition of Sumipex TL, cooling condition (prevention of melt fusion, etc.) during the processing work, and so forth.

### thermo-forming processing

In the processing work like the press molding, blow molding, vacuum or press forming work, be sure to carry out the heating in accordance with the proper conditions for the respective materials.

### adhesion processing

Make sure that enough ventilation is provided when the adhesion work is carried out by use of the solvent type adhesive agent (methylene chloride, etc.), polymerization type adhesive agent or polymerization adhesive agent. As to the details of work, please contact us.

### print processing

Select and use the printing materials exclusively prepared for methacrylate sheets.